

CHANGE OF SAFETY VALVES

Safety valves must be changed according to the specifications in national requirements.

Premier compressor manufacturer BAUER KOMPRESSOREN recommends inspections on a yearly basis.

Because intermediate safety valves are difficult to check, BAUER KOMPRESSOREN advises replacement of safety valves.

Maintenance Kits are available as follows:

FOR JUNIOR II, OCEANUS	
DESCRIPTION OF KIT	CONTENTS
SV-JII/PE100/S30-V001 Valid from 2000 - present	1x 81803 = Safety valve 9.9 bar 1x 012886 = Safety valve 80 bar

FOR IK15.11II	
DESCRIPTION OF KIT	CONTENTS
SV-15.11II-V001 Valid from 2002 - present	1x 81801 = Safety valve 5 bar 1x 81810 = Safety valve 24 bar 1x 014280-100 = Safety valve 100 bar

FOR OCEANUS	
DESCRIPTION OF KIT	CONTENTS
SV-Oceanus-V001 Valid from 2000 - present	1x 121739 = Safety valve 10 bar 1x 012886 = Safety valve 80 bar

FOR IK150II	
DESCRIPTION OF KIT	CONTENTS
SV-150II-V001 Valid from 2001 - 05/2012 SV-150II-V002 Valid from 06/2012 - present	1x 81801 = Safety valve 5 bar 1x 81810 = Safety valve 24 bar 1x 012886 = Safety valve 80 bar V002 = 78706 Safety valve 95 bar

FOR IK100II / 120II	
DESCRIPTION OF KIT	CONTENTS
SV-100II/120II-V001 Valid from 2000 - present	1x 81802 = Safety valve 9.9 bar 1x 072935 = Safety valve 60 bar

FOR IK180II	
DESCRIPTION OF KIT	CONTENTS
SV-180II-V001 Valid from 2001 - present	1x 81801 = Safety valve 5 bar 1x 81810 = Safety valve 24 bar 1x 78706 = Safety valve 95 bar

FOR IK12.14II	
DESCRIPTION OF KIT	CONTENTS
SV-12.14II-V001 Valid from 2000 - present	1x 81801 = Safety valve 5 bar 1x 81810 = Safety valve 24 bar 1x 122787 = Safety valve 100 bar

FOR IK18.1II	
DESCRIPTION OF KIT	CONTENTS
SV-18.1II-V001 Valid from 2001 - present	1x 83274 = Safety valve 6 bar 1x 81810 = Safety valve 24 bar 1x 012886 = Safety valve 80 bar 1x 065410-180 = Safety valve 180 bar

FOR IK15.1II	
DESCRIPTION OF KIT	CONTENTS
SV-15.1II-V001 Valid from 2002 - 08/2013 SV-15.1II-V002 Valid from 08/2013 - present	1x 81801 = Safety valve 5 bar 1x 81810 = Safety valve 24 bar 1x 012886 Safety valve 80 bar V002 = 78706 Safety valve 95 bar

FINAL SAFETY VALVE	
DESCRIPTION OF KIT	CONTENTS
059410-AT 120541-AT	059410 = Standard Final Safety valve 120541 = Final Safety valve PE100

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Subject to technical change without notice